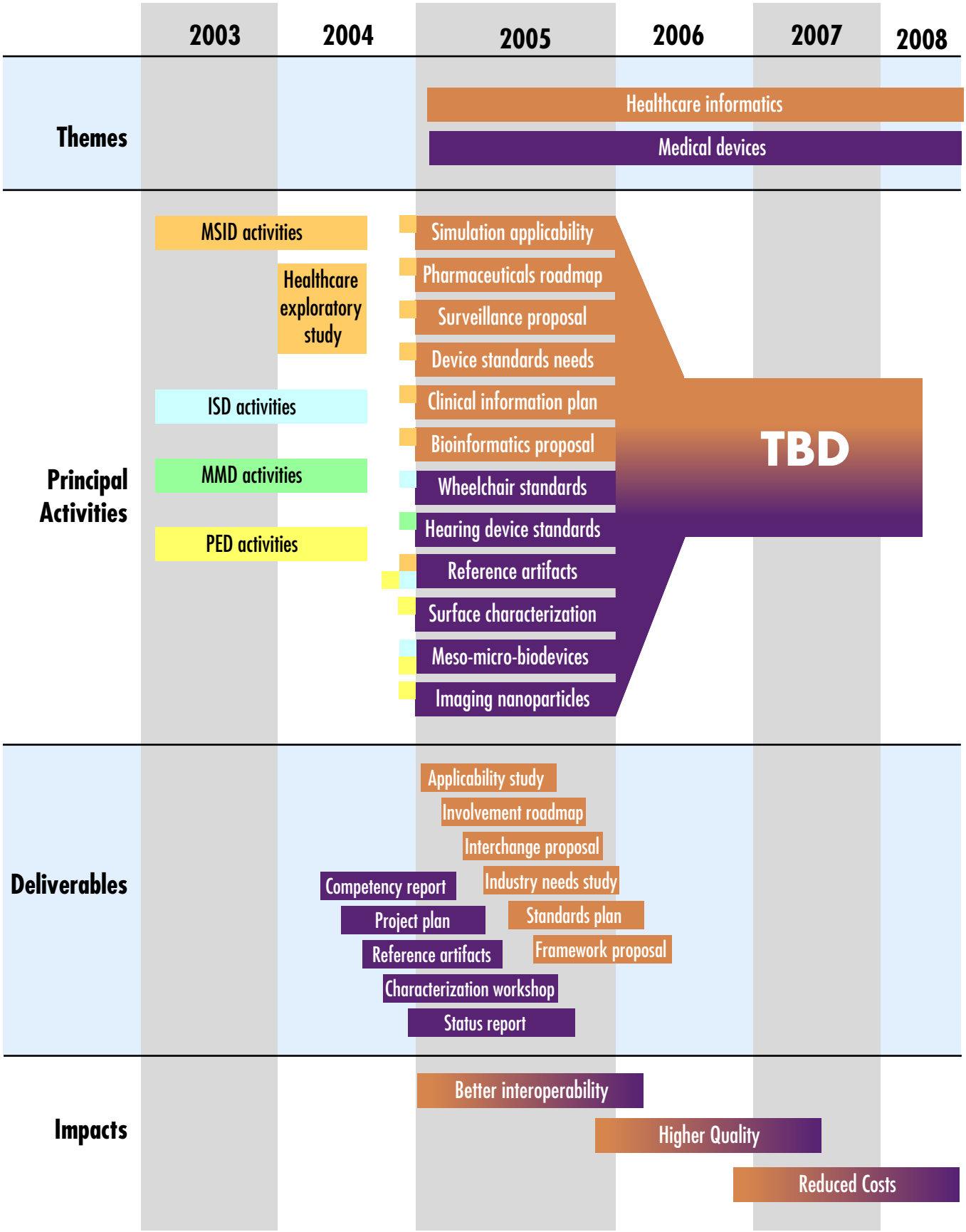Manufacturing Metrology and Standards for the Health Care Enterprise